

Non Conformities	Exclusive	Premium	BUSINESS
Holes on the back	0	0	
Cavities on the back	<0,3 mm de deep (max 3).	<0,3 mm de deep (max 3).	
Wrinkles on the back			
Contaminations on the back	Small defects in an area of 10*10 cm or in a lin of 20cm	Small defects in an area of 10*10 cm or in a lin of 20cm	
Other defects			
Broken corners	max. 1 cm in a lenght of 20 cm ao longo de todo o contorno do tabuleiro max. 0,5 cm in all of the edge lenght	max. 2 cm in a lenght of 20 cm ao longo de todo o contorno do tabuleiro max. 1 cm in all of the edge lenght	
Chipping			
Porosity in borders	only in borders max 5x5cm (máx. 2)	Dimensão: 5x10cm - 2sides ou 4x20 cm lenght ou 5x20 cm width	
Crack	only in borders max 5x5cm (máx. 2)	Quantity: max 1 200 mm c/ 2 mm deep	
Crack in border	0	1 <12cm and max 5 cm deep	
Wrinkle	only in borders max 5x5cm (máx. 2)	Quantity: max 1 200 mm c/ 2 mm deep	
Superficial holes	4 com 2 mm 1 com 5mm	6 c/ 2 mm 5 c/ 5 mm 4 c/ 8 mm 3 c/ 10 mm 2 c/ 15 mm	
deep holes	0	1 de 10 mm in border area 2 de 5 mm in border area	
Pitting	10 of 1 mm size	10 of 1 mm size	
Pigment spots	4 c/ 5 mm 3 c/ 7 mm 2 c/ 10 mm 1 c/ 15 mm  Absolut/Glaciard/White Zement/Vanille: 3 c/ 5 mm 2 c/ 7 mm 1 c/ 10 mm  Snow/Moon/Venezia/Ama/Americano/C oncrete/Espelho: 5 c/ 8 mm 4 c/ 10 mm 2 c/ 15 mm 1 c/ 30 mm	6 c/ 5 mm 5 c/ 8 mm 4 c/ 10 mm 2 c/ 15 mm 1 c/ 30 mm  Absolut/Glaciard/White Zement/Vanille: 4 c/ 5 mm 3 c/ 7 mm 2 c/ 10 mm 1 c/ 15 mm  Snow/Moon/Venezia/Ama/Americano/C oncrete/Espelho: 6 c/ 10 mm 4 c/ 15 mm 2 c/ 25 mm 1 c/ 60 mm	
Grey spots	1 <5mm na moldura ou 3 <3mm	6 c/ 3 mm 5 c/ 4 mm 4 c/ 10 mm 2 c/ 15 mm 1 c/ 25 mm	
Other color contamination	Absolut/Glaciard/White Zement/Vanille: 1 <5mm na moldura ou 3 <3mm na moldura	Absolut/Glaciard/White Zement/Vanille: 1 <5mm ou 3 <3mm	Acceptable
Other type of contamination			
Quartzo mais grosso	Quartzo mais grosso: Snow/Moon/Venezia/Ama/Americano/C oncrete/Espelho: 3 < 2 times the maximum particle size	Quartzo mais grosso: Snow/Moon/Venezia/Ama/Americano/C oncrete/Espelho: 6 < 2 times maximum particle size	40x15 cm - nedges 20x20 cm - inside the slab
Flattness	3mm máx no lenght 2mm máx in width	3mm máx no lenght 2mm máx in width	3mm máx no lenght 2mm máx in width
Thickness	+/-1,2 mm	+/-1,2 mm	+/-1,2 mm
Lenght	Min 144/ Min 163	min 143 / Min 162	Min 139 / Min 159
Widht	Min 304 / Min 329	Min 303 / Min 328	Min 300 / Min 320
Squariness	1 cm	2 cm	3 cm
Polishien scratches	Quantidade: 1 Dimensão:80 mm em curva na lateral de 25*10 cm	Quantidade: 1 qualquer parte do tabuleiro	Acceptable any size
Polising marks	0	Lateral com 100x600mm	
Gloss		55-65 (except Azabacoe 45-55)	
Other cases		Only one defect in a corner area of 76 x 76 cm or in the 10 cm of border	
Border area	Max 10 cm in the width	Max 10 cm in the width	3
Total defects	4	5	8-only 5 in the polishing side
Total type of defects	2	3	3